

## **Lubricant Product Information**



# **Daphne New Punch Oil**

**High Performance Metal Stamping Oil**

### **Description**

Daphne New Punch Oil is a self-drying, colourless and odourless punching/ stamping oil formulated with very low-viscosity volatile synthetic oil and various additives such as: extreme pressure additive and rust preventive additive to give excellent performance.

### **Application**

Recommended for punching, stamping, blanking, embossing etc. of silicon steel plate and carbon steel plate where oil existence is undesirable on the progressive work.

### **Characteristics**

1. Provides High Quality Surface Finish And Accuracy.
2. Extends Tooling Life.
3. Odourless.
4. Excellent Drying Performance.
5. Good Anti-Rust Performance.

### **Packing**

20L pail, 200L drum

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### Typical Specifications

### Daphne New Punch Oil

	<b>ASTM</b>	
	<b>METHOD</b>	
Colour	D-1500	L0.5
Density 15 °C g/cm <sup>2</sup>	D-1298	0.7724
Viscosity, cSt @ 40 °C	D-445	1.305
Flash Point (PM), °C	D-93	48
Total Acid No. (mgKOH/g)	D-974	0.04
Copper Corrosion (100°C x 1Hr)	D-130	1(1a)

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